



**GMI SPM400C**  
**3.4 Mil Clear Gloss Premium Calendered Vinyl**  
**With a Clear Permanent Acrylic Adhesive**  
**For Eco-Solvent, Solvent and UV-Solvent Based Inkjet Printers.**

GMI's premium clear vinyl is ideal for indoor and outdoor applications. For outdoor use, it is always recommended that an overlaminate be used to protect printed image.

**CONSTRUCTION**

Applications	This product is intended for use in high quality interior/exterior markings or decal applications requiring durability, flexibility, and low cost. Excellent for bumper stickers, point of purchase decals, fleet markings and decals.
Face Film	3.4 Mil Gloss Clear
Liner	90#

**PHYSICAL PROPERTIES**

Outdoor Durability	Up to 5 years.												
Print Methods	Digital inkjet and screen printing process.												
Minimum Surface/Ambient Air Application Temperature	+50° F												
Service Temperature Range	+50° F												
Opacity	Clear.												
Typical Film Caliper (w/Adhesive)	4.3 Mil to 4.5 Mil												
Product Thickness	3.4 Mil												
Water Resistance	Excellent: test piece aged 24 hours after application to stainless steel panel before testing. Not affected when immersed in 70° F water for seven days.												
Adhesion	50 oz/in.												
Finish	Smooth.												
Shelf Life	1 year when stored under conditions of 70° F and 50% relative humidity.												
Sizes	<table border="1"> <tr> <td>SPM400C3025</td> <td>30" X 25 YDS</td> </tr> <tr> <td>SPM400C3050</td> <td>30" X 50 YDS</td> </tr> <tr> <td>SPM400C5425</td> <td>54" x 25 YDS</td> </tr> <tr> <td>SPM400C5450</td> <td>54" x 50 YDS</td> </tr> <tr> <td>SPM400C6025</td> <td>60" x 25 YDS</td> </tr> <tr> <td>SPM400C6050</td> <td>60" x 50 YDS</td> </tr> </table>	SPM400C3025	30" X 25 YDS	SPM400C3050	30" X 50 YDS	SPM400C5425	54" x 25 YDS	SPM400C5450	54" x 50 YDS	SPM400C6025	60" x 25 YDS	SPM400C6050	60" x 50 YDS
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The above information on physical and chemical characteristics is based upon tests believed to be reliable. The values are intended only as a source of information. They are given without guarantee and do not constitute a warranty. The purchaser should independently determine, prior to use, the suitability of this material for his/her specific purpose. (Data represents averages and is not intended for use as a specification.)

☎ If the size you require is not listed, please call GMI Inside Sales **800-388-1161**.  
 🌐 Visit [www.gmintl.com](http://www.gmintl.com) for downloadable ICC profiles for your specific printer and ink set.

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